



Release of Finished Products Protocol

Definitions:

TERM	DEFINITION
(b) (4)	
QA	Quality Assurance
OAS	Owensboro Analytical Science

All ZYN finished products are automatically placed (b) (4).

ZYN Cans for Analytical Testing

Multiple replicate samples are taken for a single release test. Owensboro Analytical Science (OAS) completes testing of the ZYN Finished Goods samples and inputs the results in (b) (4) for moisture, pH, nicotine and individual pouch weight.

Quality Assurance (QA) acquires the ZYN Analysis Report located in (b) (4), reviews the report, and provided the average results are within specification, releases the Finished Goods.

If Finished Goods are released for shipment, each department, Shipping, Planning, and Order Management can view the released Finished Products in inventory.

If Finished Goods are rejected, the rejected batches are disposed of.

ZYN Net Can Weight Testing¹

Can weight is confirmed by a calibrated and validated automated process. (b) (4)

(b) (4) Every can is weighed. If the net weight of the can is above or below specification, the can is rejected. Rejected cans are disposed of.

¹ Source: h-1-2-3-2-analytical-procedures-automated-can-weight-check